SECTION 08 33 00

CORROSION RESISTANT ROLLING SERVICE DOORS

**GENERAL NOTES TO SPECIFIER:**

This specification section has been prepared to assist design professionals in the preparation of project or office master specifications. It follows guidelines established by the construction specifications institute, and therefore may be used with most master specification systems with minor editing.

Edit carefully to suit project requirements. Modify as necessary and delete items that are not applicable. Verify that referenced section numbers and titles are correct. (Numbers and titles referenced are based on MasterFormat®, 2018 edition).

This section assumes the project manual will contain complete Division 01 documents including sections 01 33 00 Submittal Procedures, 01 62 00 Product Options, 01 25 13 Product Substitution Procedures, 01 66 00 Product Storage and Handling Requirements, 01 77 00 Closeout Procedures, and 01 78 00 Closeout Submittals. If the project manual does not contain these sections, additional information should be included under the appropriate articles.

This is an open proprietary specification allowing users the option of approving other manufacturers which comply with the criteria specified herein.

**\*\* NOTES TO SPECIFIER \*\*** are highlighted in red text and should be deleted from final copy.

Optional items requiring selection by specifier are enclosed within brackets, e.g.: [35] [40] [45]. In cases where one of the optional items is a standard feature of the door model, it is listed in the first position. Make appropriate selection and delete others.

Items requiring additional information are underlined and highlighted, e.g.: \_\_\_\_\_\_\_\_\_\_\_\_.

**PART 1** GENERAL

1.1 SUMMARY

1. **Section Includes:** Electric operated overhead rolling doors.

B. **Related Sections:**

1. 05 50 00 Metal Fabrications. Door opening jamb and head members

2. 06 10 00 Rough Carpentry. Door opening jamb and head members

3. 08 31 00 Access Doors and Panels. Access doors

4. 08 70 00 Hardware. Padlocks. Masterkeyed cylinder

5. 09 91 00 Painting. Field painting

6. Division 26. Electrical wiring and conduit, fuses, disconnect switches, connection of operator to power supply, and installation of control station and wiring

C. **Products That May Be Supplied, But Are Not Installed Under This Section:**

1. Control Station

1.2 SYSTEM DESCRIPTION

A. **Design Requirements:**

1. **Wind Loading:**

a. Doors to withstand up to [\_\_] PSF design wind load

**\*\* NOTE TO SPECIFIER \*\*** Please select from one of the following. If life cycle expectancy desired exceeds 100,000, select a door from the High Performance product line. Contact the Architectural Design Support Team at (800) 233-8366 Ext. 4551 for options.

2. **Cycle Life:**

a. Standard construction for normal use of up to 20 cycles per day maximum, and a life cycle expectancy of up to 50,000

\*\*NOTE TO SPECIFIER\*\* If your project does not involve a custom layout or custom product modifications, please delete 3 and 4. If you are unsure, please contact Architectural Design Support at 833-958-1273.

3. **Custom Layout:**

a. Product has been reconfigured for a custom layout, refer to drawings by CornellCookson.

4. **Customized Product:**

a. This product has custom modifications designed by CornellCookson. Contact Manufacturer for details.

1.3 SUBMITTALS

A. Reference Section 01 33 00 Submittal Procedures; submit the following items:

1. **Product Data**

2. **Shop Drawings**

3. **Quality Assurance/Control Submittals:**

a. Provide proof of manufacturer ISO 9001:2015 registration

b. Provide proof of manufacturer and installer qualifications - see 1.4 below

c. Provide manufacturer's installation instructions

d. Provide manufacturer’s Health Product Declaration (HPD) for each

product

4. **If it is not the specified product, supply certificate of compliance to specification**

5. **Closeout Submittals:**

a. Operation and Maintenance Manual

b. Document stating that installed materials comply with this specification

c. Warranty documentation

1.4 QUALITY ASSURANCE

A. **Qualifications:**

1. **Manufacturer Qualifications:** ISO 9001:2015 registered and a minimum of five years’ experience in producing doors of the type specified

2. **Installer Qualifications:** Manufacturer's approval

1.5 DELIVERY STORAGE AND HANDLING

1. Reference Section 01 66 00 Product Storage and Handling Requirements

B. Follow manufacturer's instructions

1.6 WARRANTY

1. **Standard Warranty:** Two years from date of shipment against defects in material and workmanship.

B. **Maintenance:** Submit for owner’s consideration and acceptance of a maintenance service agreement for installed products.

**PART 2** PRODUCTS

2.1 MANUFACTURER

A. **Manufacturer:**

**Cornell:** 24 Elmwood Avenue, Mountain Top, PA 18707 Telephone: (800) 233-8366

B. **Alternates:**

1. **Cookson**

2. **Clopay Building Products**

2.2 PRODUCT INFORMATION

A. **Model:** ESD10CR

2.3 MATERIALS

A. **Curtain:**

**\*\*NOTE TO SPECIFIER\*\*** Please select from one of the following.

1. **Slats:**
2. **Aluminum:** No. 5F, 16 gauge (0.050 mm) aluminum.
3. **Stainless Steel:** No. 5F, 20 gauge (0.035 mm) AISI type 316 series stainless steel.
4. **Stainless Steel:** No. 5F, 20 gauge (0.035 mm) AISI type 304 series stainless steel.

**\*\*NOTE TO SPECIFIER\*\*** Please select from one of the following.

2. **Finish:**

1. **Stainless Steel:** type 316 #4 finish

a. **Stainless Steel:** type 304 #4 finish

a. **Aluminum:** Clear anodized

B. **Endlocks:**

Alternate slats each secured with two ¼” (6.35 mm) stainless steel rivets. Fabricate interlocking sections with high strength stamped 304 series stainless steel. Provide endlocks/windlocks as required to meet specified wind load.

**\*\*NOTE TO SPECIFIER\*\*** Please select from one of the following.

C. **Bottom Bar**

1. **Configuration:**

a. **Extruded Aluminum**: Extruded aluminum alloy 6063-T5

b. **Structural Steel Angles**: #4 type 304 Stainless Steel

**\*\*NOTE TO SPECIFIER\*\*** Please select from one of the following.

2. **Finish:**

a. **Aluminum:** Clear anodized

b. **Stainless Steel:** Type 304 #4 brushed finish

D. **Guides:**

1. **Fabrication:**

a. [Stainless steel] [Structural aluminum] angles. Provide windlock bars as required, removable bellmouths, and bottom bar stoppers of same material. Stainless steel fasteners to be used for assembly bolts

**\*\*NOTE TO SPECIFIER\*\*** Please select from one of the following.

2. **Finish:**

a. **Aluminum:** [Mill] [Clear anodized] [Medium bronze anodized] [Dark bronze anodized] [Black anodized]

a. **Stainless Steel:** Type 316 #4 brushed finish

a. **Stainless Steel:** Type 304 #4 brushed finish

E. **Counterbalance Shaft Assembly:**

1. **Barrel:** Steel pipe capable of supporting curtain load with maximum deflection of 0.03 inches per foot (2.5 mm per meter) of width

2.            **Spring Balance:** Oil-tempered, heat-treated steel helical torsion spring assembly designed for proper balance of door to ensure that maximum effort to operate will not exceed 25 lbs (110 N). Provide wheel for applying and adjusting spring torque.

3.           **Finish:**

a.             **Corrosion Inhibitive:** Zirconium treatment followed by a corrosion inhibitive baked-on zinc-rich gray polyester powder coat; minimum 2.5 mils (0.065 mm) cured film thickness

F. **Brackets:**

Fabricate from minimum 3/16 inch (5 mm) stainless steel plate with permanently lubricated ball or roller bearings at rotating support points to support counterbalance shaft assembly and form end closures. Corrosion inhibitive zirconium treatment required for all bearings.

1. **Finish:**

a. #4 type 304 Stainless Steel

G. **Hood:**

[Stainless steel] [Aluminum] with reinforced top and bottom edges. Provide intermediate support brackets as required.

**\*\*NOTE TO SPECIFIER\*\*** Please select from one of the following.

1. **Finish:**

a. **Stainless Steel:** #4 type 316 finish

a. **Stainless Steel:** #4 type 304 finish

a. **Aluminum:** [Clear anodized]

**\*\* NOTE TO SPECIFIER \*\*** The following four weatherstrip options are available individually or in conjunction; please select as desired.

H. **Weatherstripping:**

1. **Bottom Bar:** Replaceable, bulb-style, compressible EDPM gasket extending into guides

2. **Guides:** Vinyl strip sealing against fascia side of curtain

3. **Hood:** Neoprene/rayon baffle to impede air flow above coil

4. **Lintel Seal:** Nylon brush seal fitted at door header to impede air flow

* 1. OPERATION

**\*\*NOTE TO SPECIFIER\*\*** SGHNX NEMA 4X Corrosion Proof rated operators for units that have potential to be exposed to low pressure direct spray and require a stainless steel corrosion resistant finish.

A. **Motor** **- Continuous Use - Model SGHNX (Super Duty Gear Head NEMA 4X) Operator:**

* 1. UL Listed NEMA 4X rated
  2. The operator must not extend above or below the door coil when mounted front-of-coil.
  3. Totally Enclosed Non-Ventilated gear head operator(s) rated (1/2) to (2) hp as recommended by door manufacture for size and type of door, \_\_\_\_Volts, \_\_\_\_Phase.
  4. Provide complete with electric motor and factory pre-wired motor control terminals, maintenance free solenoid actuated brake, emergency manual chain hoist provided up to 2 hp and control station(s).
  5. Motor shall be high starting torque, industrial type, with overload protection.
  6. Primary speed reduction shall be heavy-duty gears running in grease or oil bath with mechanical braking to hold the door in any position.
  7. When equipped, the emergency manual chain hoist assembly is automatically disengaged when motor is energized. A disconnect chain shall not be required to engage or release the manual chain hoist.
  8. Operator drive and door driven sprockets shall be provided with minimum #50 roller chain.
  9. Operator shall be capable of driving the door at a speed of up to 9” per second or as recommended for door size.
  10. Fully adjustable, driven linear screw type cam limit switch mechanism shall synchronize the operator with the door. The motor shall be removable without affecting the limit switch settings.
  11. The electrical contractor shall mount the control station(s) and supply the appropriate disconnect switch, all conduit and wiring per the overhead door wiring instructions.
  12. Stainless Steel Corrosion Resistant finish to withstand low pressure direct spray

\*\* **NOTE TO SPECIFIER** \*\* Most common control station for NEMA4X rated operators is listed below; consult Architectural Design Support at (800) 233-8366 ext. 4551 for other options.

J. **Control Stations:**

1. **Surface mounted:** "Open/Close/Stop" push buttons; NEMA 4X (standard)

K. **Control Operation:**

\*\* **NOTE TO SPECIFIER** \*\* Select one of the following.

1. **Constant Pressure to Close:**

a. **No entrapment protection device required**

\*\* **NOTE TO SPECIFIER** \*\* If momentary contact to close is desired, one of the following safety devices must be selected. For a non-contact solution that provides the most coverage in the opening, SafetyGard UL325 Light Curtain with Dynamic Sequential Blanking must be selected. The following options are available individually or in conjunction; please select as desired.

2. **Momentary Contact to Close:**

Fail-safe, UL325-2010 Compliant Entrapment Protection for Motor Operation.

a. **SafetyGard UL325 Light Curtain with Dynamic Sequential Blanking:** Provide monitored, non-contact light curtain consisting of a transmitter and a receiver to be mounted to the guide assembly of the door in the provided mounting channel, projecting a thru beam across the width of the door for the height of the light curtain (3ft or 6ft depending on opening size of the door). Interruption of beam before door fully closes shall cause door to immediately stop downward travel and reverse direction to the fully opened position

**b. Continuously monitored, wireless sensing/weather edge** seal extending full

width of door bottom bar. Contact before door fully closes shall cause door to

immediately

stop downward travel and reverse direction to the fully opened position.

c. **2-wire, E.L.R. electric sensing/weather edge** seal extending full width of door bottom bar. Contact before door fully closes shall cause door to immediately stop downward travel and reverse direction to the fully opened position. Provide a [retracting safety cord and reel] [self-coiling cable] connection to control box.

d. **NEMA 4X photo eye sensors** consisting of a transmitter and receiver that are to be mounted within 6” (152.4 mm) of the floor, projecting an IR beam across the entire width of the door. Interruption of beam before door fully closes shall cause door to immediately stop downward travel and reverse direction to the fully opened position. Electrical contractor to provide low voltage wiring from the transmitter and receiver to the door operator.

**\*\* NOTE TO SPECIFIER \*\*** The items listed below are optional secondary entrapment protection devices, and may be used in conjunction with a set of primary entrapment protection photo eyes or with constant pressure close operation. Coordinate with primary entrapment protection; delete if not desired.

L. **Sensing/Weather Edge:**

1. **Electric sensing edge device:** Automatic sensing switch within neoprene or rubber astragal extending full width of door bottom bar. Contact before door fully closes shall cause door to immediately stop downward travel and automatically reverse direction to the fully opened position. Provide a wireless sensing edge connection to motor operator eliminating the need for a physical traveling electric cord connection between bottom bar sensing edge device and motor operator.

2. **Pneumatic sensing edge device:** Contact before door fully closes shall cause door to immediately stop downward travel and reverse direction to the fully opened position. Provide [self-coiling cable] [retracting safety cord and reel] connection to control circuit.

2.5 ACCESSORIES

**\*\* NOTE TO SPECIFIER \*\*** Standard locking is based on door operation. Locking is obtained through motor operator gearing and secured control station; no locking required on door. Please select from one of the following. Locking will not be corrosion resistant.

A. **Locking:**

1. **None**

2. **Padlockable slide bolt** on [coil] [fascia] side of bottom bar at each jamb extending into slots in guides. Provide interlock switches or motor mounted interlock switches.

3. **Padlockable chain keeper** on guide. (Manual Chain operated.)

4. **Master keyable cylinder operable** from [coil side] [fascia side] [both sides] of opening, options for all types of operation. Provide interlock switches or motor mounted interlock switches.

a. Standard Mortise Cylinder

b. BEST 7-Pin

c. U-Change

d. Schlage

**\*\* NOTE TO SPECIFIER \*\*** Vision panels not available on perforated slats. Show number and placement on drawings. Minimum spacing is 2 inches (50.8 mm) apart, 12” (305 mm) in from guides. Delete below if not required.

B. **Vision Panels:** 10 x 1-5/8 inch (254 x 41.28 mm) oval acrylic panes set with double sided foam glazing tape and secured with retaining clips and rivets. Refer to drawings for number and placement.

**\*\*NOTE TO SPECIFIER\*\*** Consult Architectural Design Support at (800) 233-8366 ext. 4551 for details. Delete below if not required.

E. **Sloped Bottom Bar (Pitch Plate):** Tapered to match slope of opening and accommodate for irregular floor conditions.

**\*\* NOTE TO SPECIFIER \*\*** Exposed operator components lower than 8’ above floor level that create possible pinch points are required to be covered per UL 325. Specify an operator cover whenever this field condition exists. Delete below is not required.

F. **Interior Aesthetic Covers:**

1. **Operator and Bracket Mechanism Cover:** [Stainless steel] [Aluminum] sheet metal cover [to provide weather resistance] [to enclose exposed operating components] at coil area of unit. Finish matching hood.

**\*\* NOTE TO SPECIFIER \*\*** A Trim Package is custom-made to hide visible bolts, fasteners and other exposed hardware. Delete below if not required.

2. **Guide** **Trim Package:** Type 304 #4 finish brushed stainless steel

**\*\* NOTE TO SPECIFIER \*\*** Vibration isolators not available for units requiring wind load or seismic validation. Delete below if not required.

1. **Vibration Isolators:**
   1. Include continuous vibration isolators pre-installed on both guides to reduce vibration transferred from the door to the structure. Vibration isolators should be expected to reduce vibration by up to 14%. Dampening pads are to be manufactured from nitrile oil-resistant rubber, durometer 50A.

**\*\* NOTE TO SPECIFIER \*\*** LED-illuminated light kit is a guide mounted LED light strip to provide an additional visible color coded notification on the door opening status. Delete below if not required.

1. **LED Light Kit :**
   1. Include LED Light Kit in [5ft] [10ft] [15ft] length. IP68 rated LED light kit to include guide mounting channel, power supply, controller and signal wire. LED lights to be solid red when door is closed, flash red when door is in motion and solid green when door is fully open.

**PART 3** EXECUTION

3.1 EXAMINATION

1. Examine substrates upon which work will be installed and verify conditions are in accordance with approved shop drawings
2. Coordinate with responsible entity to perform corrective work on unsatisfactory substrates

C. Commencement of work by installer is acceptance of substrate

3.2 INSTALLATION

1. Install door and operating equipment with necessary hardware, anchors, inserts, hangers and supports

B. Follow manufacturer's installation instructions

3.3 ADJUSTING

1. Following completion of installation, including related work by others, lubricate, test, and adjust doors for ease of operation, free from warp, twist, or distortion

3.4 CLEANING

1. Clean surfaces soiled by work as recommended by manufacturer

B. Remove surplus materials and debris from the site

3.5 DEMONSTRATION

1. Demonstrate proper operation to Owner's Representative

B. Instruct Owner's Representative in maintenance procedures

**END OF SECTION**